



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4646-1**Job Sheet 186123****Part No:** D4646-1**Job Qty:** 24 ea**Part Name:** Plenum Cap Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/12/18**Job Tracking No:****Due Date:** 12/17/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A lpp RevA 12.05.31 new issue EC verified by:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	24 pcs		12/17/18	0.00	0.00	Purchasing		DEC 18 2018
110	Packaging	24 pcs		12/17/18	0.00	0.00	Packaging2		DEC 18 2018
120	QC	24 pcs		12/17/18	0.00	0.00	QC6		38
130	Packaging	24 pcs		12/17/18	0.00	0.00	Packaging3		38
140	QC21-SA	24 Ea		12/17/18	0.00	0.00	QC21		38

Part Op Descriptions: **100** - Issue P/O: 041686 Purchase Part Number: PC7041-1

MF 009 JAN 15 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC7041-1	Plenum Cap Assembly D4646-1	24 pcs (1 ea)	100-Purchasing	5138375

CCx24

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PC7041-1	24	0	0

Part Specifications

Specifications could not be found.

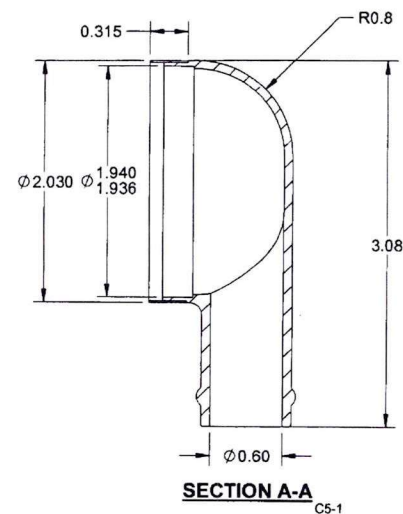
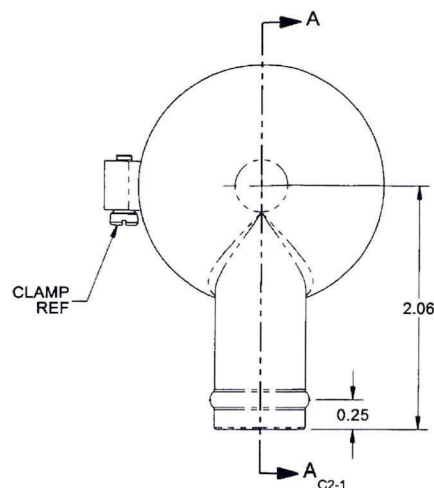
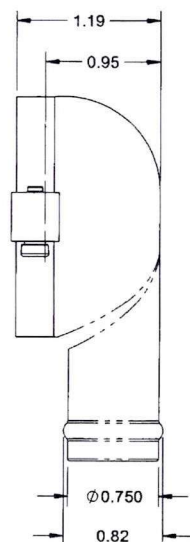
**Container No:** S138377**Part:** D4646-1**Job No:** 186123**Serial No/Batch:** S138377**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 12/18/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/12/18 10:34 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	WEIGHT (lbs)
D4646-1	PLENUM CAP WITH GEAR CLAMP	BIRK AEROSPACE CORPORATION	PC7041-1	0.05

D4646-X PLENUM CAP ASSEMBLY

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D4646	SHEET 1 OF 1
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	PLENUM CAP	NTS
DATE	12.07.25	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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PURCHASE ORDER **PO041686**

Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

PO No: PO041686

PO Date: 11/12/18

Due Date: 12/12/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Tsimiklis, Chrisoula Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	186126	IS5083-3			No Smoking & Fasten Belt Symbols D4645-1 As Per dwg D4645 Rev. A	Firmed	-	12/12/18	16 pcs	0 pcs	16 pcs	\$121.18/pcs	\$1,938.88
2		PC7041-1			Plenum Cap Assembly D4646-1	Firmed	-	12/12/18	24 pcs	0 pcs	24 pcs	\$11.42/pcs	\$274.08
3	186128	AV357304-2			Air Valve (Black Anodize) D4652-5	Firmed	-	12/12/18	8 pcs	0 pcs	8 pcs	\$137.85/pcs	\$1,102.80
					wo 186128								
					wo 187467	Firmed	-	12/12/18	8 pcs	0 pcs	8 pcs	\$137.85/pcs	\$1,102.80
Sub Total:									16	0	16		\$2,205.60

Grand Total: \$4,418.56



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PURCHASE ORDER PO041686

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "CL" or similar initials.

Plex 12/5/18 11:00 AM dart.lavoie.chantal

BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive

Garden Grove, California 92843

Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 12/13/18

CUSTOMER PO: PO041686

SHIPPER NO.: DAR181213

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
2	PC7041-1	PLENUM CAP ASSEMBLY (REV. -)	24	24	1812229 MFG: 1849	24	-
		VALUE FOR CUSTOMS: \$274.08 USD Country of Manufacture: United States					

DAS
38
1-89

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF _____

FEDEX GRND COLLECT**#3**
QUALITY CONTROL INSPECTOR